

MADE IN
Germany

WINDOW INSTALLATION **PRODUCTS**





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WINDOW INSTALLATION

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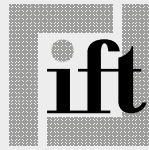
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ROSENHEIM
Prüfbericht Nr. 50918689

FEX-A THE WINDOW FRAME-DRILLING SCREW

for plastic profiles with steel reinforcement

Flat countersunk head
with restraining ribs



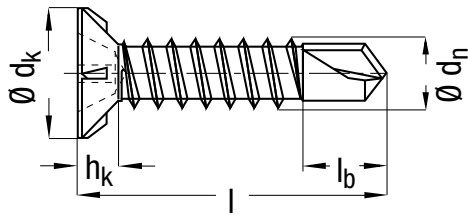
Drill point
and typical SPAX
serrations

For fastening:

- Fittings on single-walled plastic profiles with steel reinforcement fitted flush with the reinforcement chamber (up to 2.0 mm)
- Steel reinforcement (up to 2.0 mm) on plastic profiles

Screw characteristics:

- Flat countersunk head with restraining ribs
- Cross recess H
- Coarse thread with serrations
- Drill point
- Hardened
- Anti-friction coating



FEX-A, flat countersunk head

Cross recess H, coarse thread
Restraining ribs, drill point
Hardened, anti-friction coating

Thread diameter	Dimensions [mm]			Blade size	PU SPAX Box [Piece]	SPAX number	EAN code
	Total length	Drill point length	Head height				
d_n	l	l_b	h_k	H			
3,9 $\emptyset d_k = 7,5 \text{ mm}$	13	4,5	2,3	2	1.000	1401470390135	4003530155840
	16	4,5	2,3	2	1.000	1401470390165	4003530122712
	19	4,5	2,3	2	1.000	1401470390195	4003530122729
	25	4,5	2,3	2	1.000	1401470390255	4003530122743
	32	4,5	2,3	2	1.000	1401470390325	4003530122750
	38	4,5	2,3	2	1.000	1401470390385	4003530122767

Surface changed to WIROX.

Custom lengths (on request – minimum order quantity)

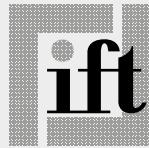
Machine-controlled – for automatic screwing (on request – minimum order quantity)

• Head

The special flat countersunk head with bevelled head flanks and restraining ribs under the head guarantees that the screw head can be easily countersunk into the fitting, so it is flush.

• Point

Drill point for optimal performance in manual and automatic drilling.



ROSENHEIM
Prüfbericht Nr. 50918689

FEX-KS **THE FITTING SCREW** for plastic profiles without steel reinforcement

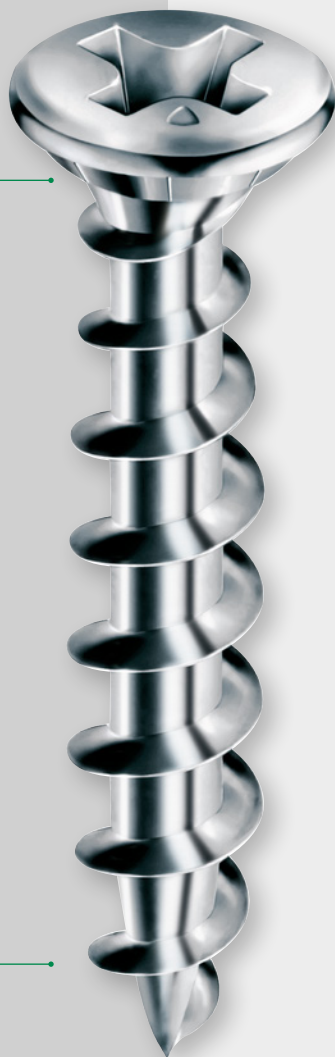
For fastening:

- Fittings on plastic profiles without steel reinforcement

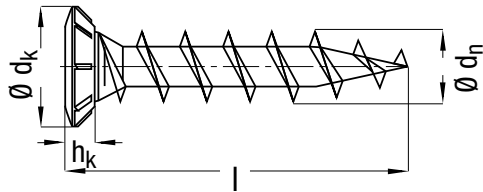
Screw characteristics:

- Flat countersunk head with restraining ribs
- Cross recess H
- Bevelled head flanks
- Special thread
- Self-drilling point
- Hardened
- Anti-friction coating

Flat countersunk head
with restraining ribs



Self-drilling point



FEX-A, flat countersunk head

Cross recess H, special thread
Restraining ribs, self-drilling point
Hardened, anti-friction coating

Thread diameter	Dimensions [mm]			PU SPAX Box [Piece]	SPAX nummer	EAN code
	Total length	Drill point length	Blade size			
d_n	l	h_k	H			

4,0 $\emptyset d_k = 7,0 \text{ mm}$	16	2,4	2	1.000	1411010400165	4003530248214
	20	2,4	2	1.000	1411010400205	4003530248221
	22	2,4	2	1.000	1411010400225	4003530248238
	25	2,4	2	1.000	1411010400255	4003530248245
	30	2,4	2	1.000	1411010400305	4003530248269
	35	2,4	2	1.000	1411010400355	4003530248276
	40	2,4	2	1.000	1411010400405	4003530248283
	45	2,4	2	500	1411010400455	4003530248290
55	2,4	2	500	1411010400555	4003530248306	

Repair screw for plastic profiles

5,0 $\emptyset d_k = 7,0 \text{ mm}$	25	2,4	2	1.000	1411010500255	4003530248399
	40	2,4	2	500	1411010500405	4003530248375

Custom lengths (on request – minimum order quantity)

Machine-controlled – for automatic screwing (on request – minimum order quantity)

• Head

The special flat countersunk head with bevelled head flanks and restraining ribs under the head guarantees that the screw head can be easily countersunk into the fitting, so it is flush.

The restraining ribs also bring about an increase in overtorque, which provides greater protection against over-tightening, especially with thin-walled plastic profiles.

• Thread

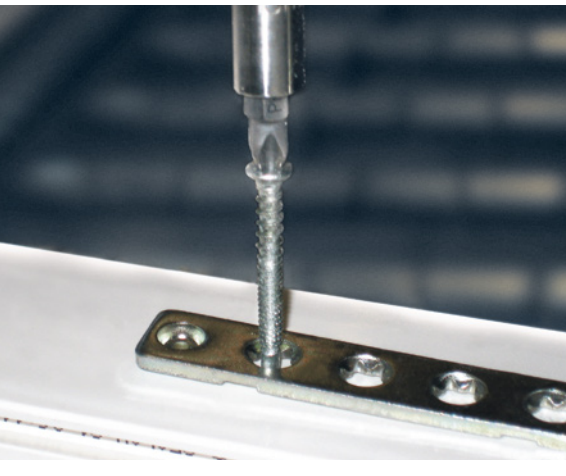
Deep special thread extends to the base of the head with large pitch.

• Point

The long, sharp, self-drilling point delivers favourable collar formation with greater thread engagement.

• Corrosion protection

Equivalent to protection on familiar window fittings on the market.



Flat countersunk head
with restraining ribs



Drill point
and typical SPAX
serrations

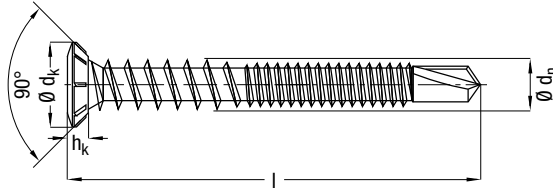
FEX **THE COMBI SCREW** for plastic windows with steel reinforcement

For fastening:

- Fittings and corner hinges on plastic profiles with steel reinforcement (up to 2.0 mm)
- Machine-controlled for automatic screwing

Screw characteristics:

- Flat countersunk head
- Cross recess H
- Restraining ribs
- Combination thread
- Drill point
- Hardened
- Anti-friction coating



**FEX combi screw,
flat countersunk head**

Cross recess H, combination thread
Restraining ribs, drill point
Hardened, anti-friction coating

Thread diameter	Dimensions [mm]			PU SPAX Box [Piece]	SPAX nummer	EAN code
	Total length	Head height	Blade size			
dn	l	hk	H			
4,2 Ø dk = 7,0 mm	35	2,4	2	2.000	35704012501471K1	4003530170317

Surface changed to WIROX.

FEX combi screw for plastic windows with steel reinforcement. The fine thread with a drill point is designed for use in metal, the coarse thread for use in plastic. The combi screw is used exclusively in the lower and upper corner hinges which connect the entire window sash to the frame.

• **Head**

The flat countersunk head with bevelled head flanks and restraining ribs under the head guarantees that the screw head can be easily countersunk into the fitting, so it is flush. The restraining ribs bring about an increase in overtorque, which provides greater protection against over-tightening, especially with thin-walled plastic profiles.

• **Combination thread**

Fine thread for metal, coarse thread for plastic.

• **Typical SPAX serrations**

For fast, secure fastening.

• **Point**

Drill point for optimal performance in manual and automatic drilling.

• **Corrosion protection**

Equivalent to protection on familiar window fittings on the market.



FEX THE COUPLING SCREW

Flat head
with centring collar



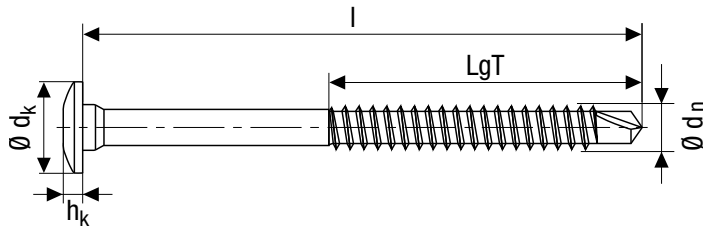
Drill point

For joining:

- Two steel-reinforced plastic profiles
e.g.: coupling window frames

Screw characteristics:

- Flat head with centring collar
- T-STAR *plus*
- Special thread
- Drill point
- Hardened
- Anti-friction coating



Titan silver A3J



FEX coupling screw
Flat head

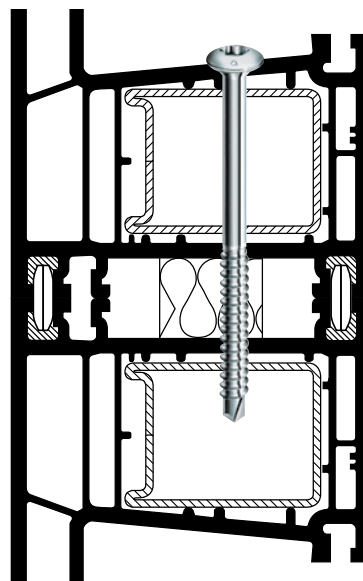
T-STAR *plus*, special thread
Drill point
Hardened, anti-friction coating

Thread diameter	Dimensions [mm]				PU SPAX Box [Piece]	SPAX nummer	EAN code
	Total length	Partial thread length	Head height	Blade size			
dn	l	LgT	hk	T			
5,5 Ø dk = 12,0 mm	75	40	2,8	25	200	1051900550755	4003530188503
	90	40	2,8	25	200	1051900550905	4003530189401

Surface changed to WIROX.

Used to join plastic profiles, **the FEX coupling screw** with a drill point provides a simple, efficient option for attaching PVC frame profiles. Once the frames are positioned together, aligned and fastened, a 6 mm drill hole is made through the entire reinforcement in the first frame profile. Thanks to the 40 mm partial thread, the subsequent fastening of the frames with the FEX coupling screw guarantees permanent, seamless fastening.

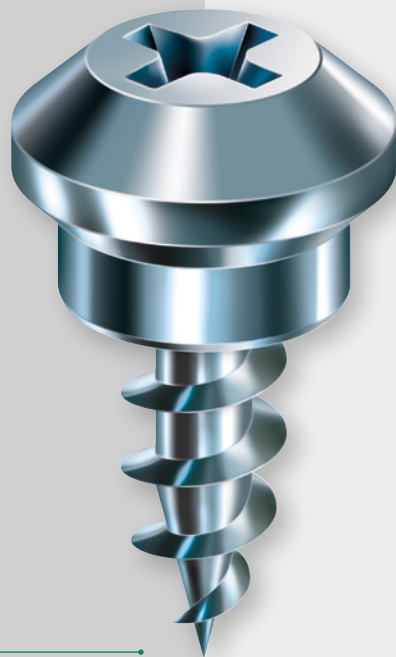
- **Head**
Flat head with centring collar.
- **Thread**
Special thread with long, thread-free shank for connecting two profiles.
- **Point**
Drill point for steel reinforcement up to 4 mm.





FEX-RS THE ROLLER SHUTTER SCREW

Snap-on head



Needle point

For fastening:

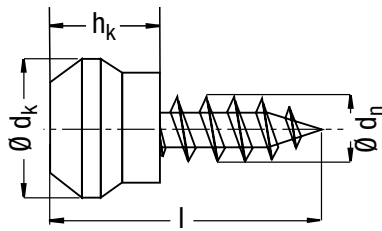
- Roller shutter guides, weatherboards, cover and wall connecting profiles

Screw characteristics:

- Snap-on head
- Cross recess H
- Special thread
- Needle point
- Hardened
- Anti-friction coating

Belted long strip version on request.





FEX-RS, snap-on head

Cross recess H, special thread
Needle point
Hardened, anti-friction coating

Thread diameter	Dimensions [mm]					Profile system	VE SPAX Box [Piece]	SPAX number	EAN code
	Total length	Collar Ø	Head height	Blade size	Product name				
d_n	l	d_k	h_k	H					
5,0	12	9,5	4,9	2	RS-1	VEKA, Brüggmann	400	35705003001011	4003530111815
	10	10,4	5,9	2	RS-2	Rehau, KBE, Golde, Inoutic, Helmitin	400	30120000443011	4003530111754
	10	12,0	5,2	2	RS-3	Trocal, Stöckel, Menke	400	30120000444011	4003530111761
	11	11,0	7,5	2	RS-4	Kömmerling	400	30120000442011	4003530111747
	12	11,0	5,8	2	RS-5	Gealan	400	35705005202011K1	4003530154508
	10	9,5	4,0	2	RS-6	Inoutic	400	35705006401011	4003530164361

Machine-controlled – for automatic screwing (on request – minimum order quantity)

FEX-RS – the roller shutter screw is screwed into the frame profile with its self-drilling design. The sharp, wide-supporting thread (5 mm) combined with an optimum snap-on head geometry offers an excellent hold against axial tensile forces from attached clamping profiles, such as roller shutter guides, weatherboards, and cover and wall connecting profiles.

• **Thread**

Wide 40° thread up to the head.

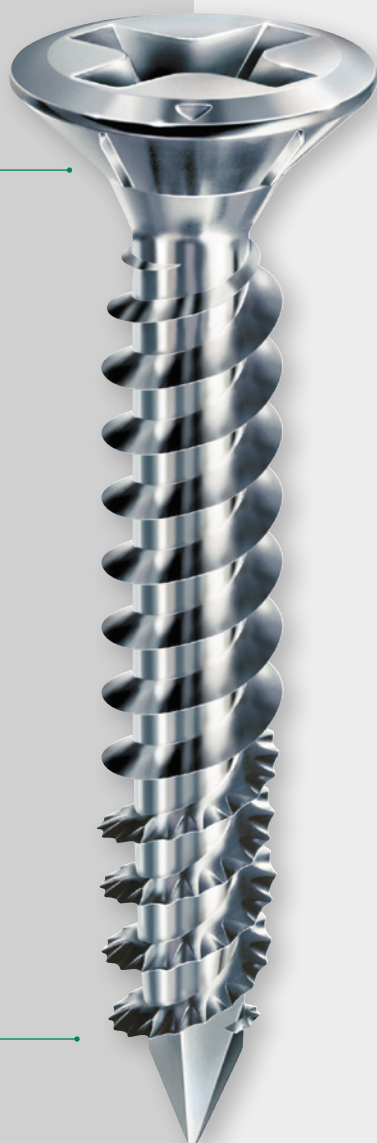
• **Point**

Needle point. No pre-drilling in the plastic profile necessary.



FEX **THE FITTING SCREW** for wooden and plastic profiles

Flat
countersunk head
with restraining ribs



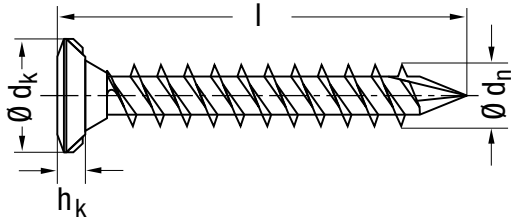
CUT point
and typical SPAX
serrations

For fastening:

- Fittings on plastic profiles without steel reinforcement
- Fittings on wooden profiles

Screw characteristics:

- Flat countersunk head with restraining ribs
- Cross recess H
- Double-lead thread
- *CUT point*
- Hardened
- Anti-friction coating



FEX, flat countersunk head

Cross recess type H, double-lead thread
Restraining ribs, *CUT point*
Hardened, anti-friction coating

Thread diameter	Dimensions [mm]			PU SPAX Box [Piece]	SPAX number	EAN code
	Total length	Head height	Blade size			
d_n	l	h_k	H			
4,0 $\varnothing d_k = 7,0$ mm	25	2,4	2	3.000	0521470400252	4003530155451
	28	2,4	2	2.000	0521470400282	4003530155468
	33	2,4	2	2.000	0521470400332	4003530155475
	38	2,4	2	2.000	0521470400382	4003530155529

Surface changed to WIROX.

Custom lengths (on request – minimum order quantity)

Machine-controlled – for automatic screwing (on request – minimum order quantity)

FEX – this fitting screw with a *CUT point* effectively reduces splitting in wooden profiles.

- **Head**

The flat countersunk head with bevelled head flanks and restraining ribs under the head fits precisely into fittings. The restraining ribs bring about an increase in overtorque, which is an advantage, especially with thin-walled plastic profiles.

- **Thread**

A double-lead thread that runs up to the *CUT point*.

- **SPAX typical serrations**

For fast, secure fastening.

- **Corrosion protection**

Equivalent to protection on familiar window fittings on the market.



FEX-H THE FITTING SCREW for wooden profiles

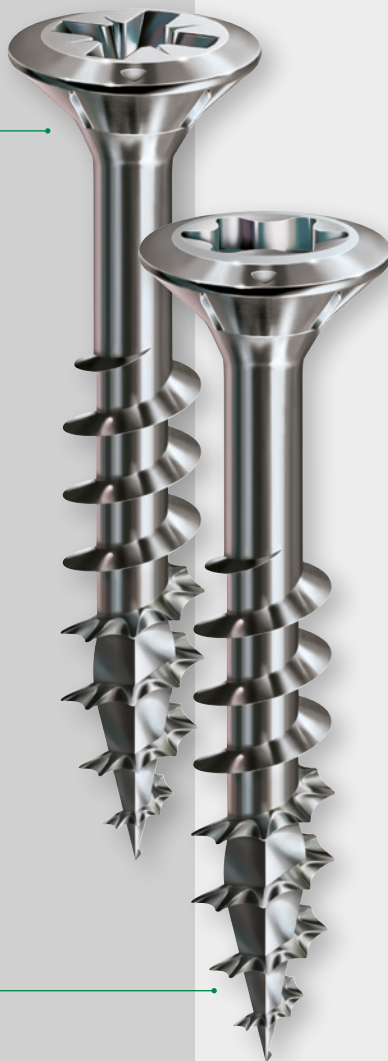
For fastening:

- Fittings on wooden profiles

Screw characteristics:

- Special flat countersunk head, rounded, with reduced head diameter
- Cross recess Z and T-STAR *plus*
- Restraining ribs
- Partial thread
- 4CUT *point*
- Hardened
- Anti-friction coating

Special flat countersunk head, rounded, with reduced head diameter and restraining ribs

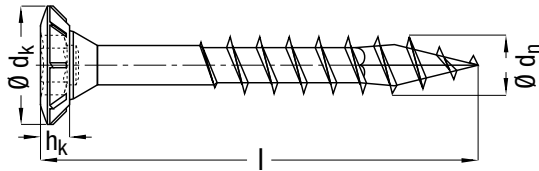


4CUT and serrations



WITH T-STAR *plus* SYSTEM

T-STAR *plus* BIT in combination with T-STAR *plus* drive for better force transmission and guiding



FEX-H, special countersunk head

T-STAR *plus*, partial thread
restraining ribs, 4CUT
Hardened, anti-friction coating

Thread diameter	Dimensions [mm]			PU SPAX Box [Piece]	SPAX number	EAN code
	Total length	Head height	Blade size			
d_n	l	h_k	T			
4,0 $\emptyset d_k = 7,3 \text{ mm}$	30	2,4	15	1.000	35704012301011	4003530243769
	35	2,4	15	1.000	35704012302011	4003530243806
	40	2,4	15	1.000	35704012303011	4003530243783

Custom lengths (on request – minimum order quantity)

Machine-controlled – for automatic screwing (on request – minimum order quantity)



FEX-H, special countersunk head

Cross recess Z, partial thread
Restraining ribs, 4CUT
Hardened, anti-friction coating

Thread diameter	Dimensions [mm]			PU SPAX Box [Piece]	SPAX number	EAN code
	Total length	Head height	Blade size			
d_n	l	h_k	Z			
4,0 $\emptyset d_k = 7,3 \text{ mm}$	30	2,4	2	1.000	35704012401011	4003530159961
	35	2,4	2	1.000	35704012402011	4003530243738
	40	2,4	2	1.000	35704012403011	4003530243745

Custom lengths (on request – minimum order quantity)

Machine-controlled – for automatic screwing (on request – minimum order quantity)

FEX-H – this fitting screw is optimally suited for use on wooden window frames. 4CUT and the restraining ribs protect wood and metal, ensuring an unblemished result.

restraining ribs beneath the head allow a large overtorque.

• Head

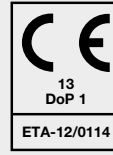
This rounded head effectively reduces protrusion, even if the screw is inserted at an angle, and thus improves aesthetic appearance. Self-braking,

• Serrations

For fast, secure fastening.

• Point

4CUT pushes through the fibres of the wood and reduces the screwing-in torque and splitting.



SPAX GLASS STRIP SCREW

For fastening wood glazing beads

- To wood construction elements and wood materials

Flat countersunk head with milling ribs



CUT point and typical SPAX serrations

Screw characteristics:

- Flat countersunk head
- Cross recess Z with milling ribs and T-STAR *plus*
- Partial thread
- *CUT point*
- Anti-friction coating

Glass strip screw

Thanks to the *CUT point*, the glass strip screw prevents glazing beads from splitting. The ultra-slim countersunk head ensures that the screw is countersunk neatly with a flush fit.

• Head

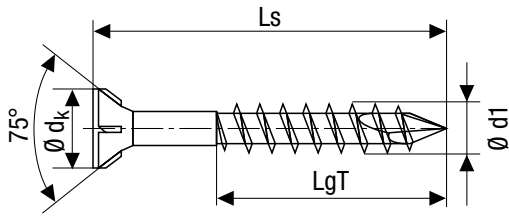
The optimised head geometry ensures that the blade sits securely and the screw is easily countersunk with a flush fit.

• Typical SPAX serrations

For fast, secure fastening.

• Point

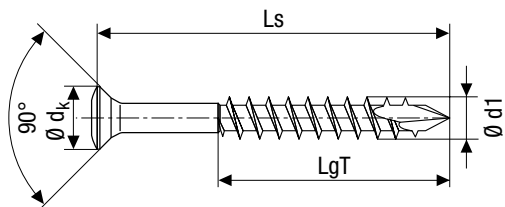
The *CUT point* is effective in reducing splitting.



**SPAX glass strip screw,
flat countersunk head**

Cross recess Z
Milling ribs, *CUT point*
Anti-friction coating

Thread diameter d1	Dimensions [mm]			PU		SPAX number	EAN code
	Total length Ls	Partial thread length LgT	Blade size Z	SPAX Box [Piece]	Outer box [PU]		
3,5 Ø d _k = 6,1 mm	Stainless steel A2 1.4567 A2 AISI 304						
	40	23	2	200	2.000	35703503401002	4003530168420
3,5 Ø d _k = 6,1 mm	YELLOX® CHROM(VI) FREI A2L						
	40	23	2	200	2.000	35703503301022	4003530168413

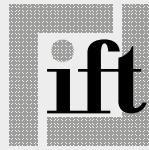
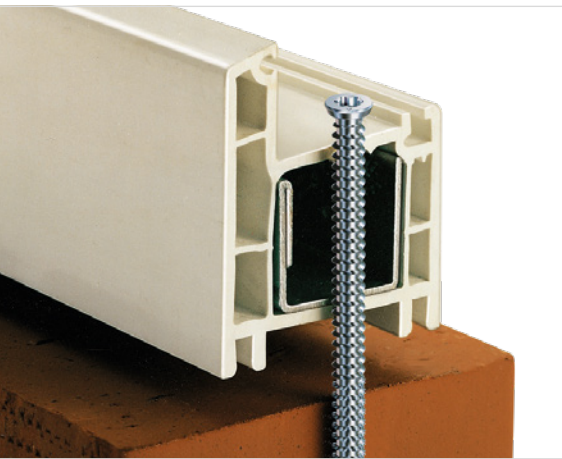


Stainless steel A2 1.4567 A2
AISI 304

**SPAX glass strip screw,
flat countersunk head**

T-STAR *plus*, partial thread
CUT point
Anti-friction coating

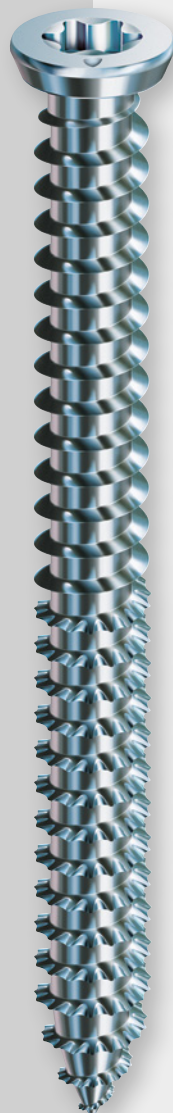
Thread diameter d1	Dimensions [mm]			PU		SPAX number	EAN code
	Total length Ls	Partial thread length LgT	Blade size T	SPAX Box [Piece]	Outer box [PU]		
4,0 Ø d _k = 6,0 mm	40	24	15	100	1.000	0467000400403	4003530184314



ROSENHEIM
Prüfbericht Nr. 50919675

SPAX-RA – FRAME ANCHOR, FLAT COUNTERSUNK HEAD

Flat countersunk head



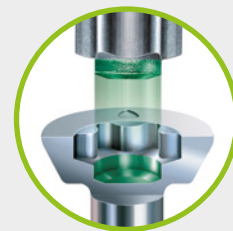
Typical SPAX
serrations

Plug-free screwing for:

- Plastic and aluminium window and door frames in masonry
- Frame fastening with window header

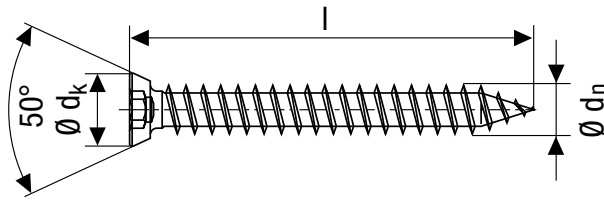
Screw characteristics:

- Flat countersunk head
- T-STAR *plus*
- Hardened
- Anti-friction coating



WITH T-STAR *plus* SYSTEM

T-STAR *plus* BIT in combination
with T-STAR *plus* drive for
better force transmission and guiding



SPAX-RA – frame anchor, flat countersunk head

T-STAR *plus*
Hardened, anti-friction coating

Dimensions [mm]			Designation	PU SPAX Box [Piece]	SPAX nummer	EAN code
Thread diameter	Total length	Blade size				
d_n	l	T				
7,5 $\varnothing d_k = 11 \text{ mm}$	40	30	SPAX-RA 40	100	1021010750405	4003530181665
	60	30	SPAX-RA 60	100	1021010750605	4003530181672
	80	30	SPAX-RA 80	100	1021010750805	4003530181689
	100	30	SPAX-RA 100	100	1021010751005	4003530181696
	120	30	SPAX-RA 120	100	1021010751205	4003530181719
	150	30	SPAX-RA 150	100	1021010751505	4003530181733
	180	30	SPAX-RA 180	100	1021010751805	4003530181740
	210	30	SPAX-RA 210	100	1021010752105	4003530181757

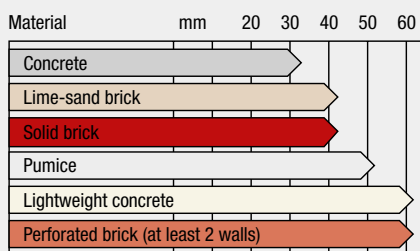
Important note on installation:

Pre-drill with a diameter of 6 mm

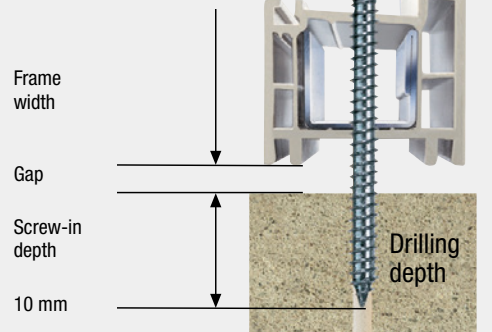
Required screw length = frame width + distance + screw-in depth

Drilling depth = screw-in depth + 10 mm

Screw-in depth



Screw length

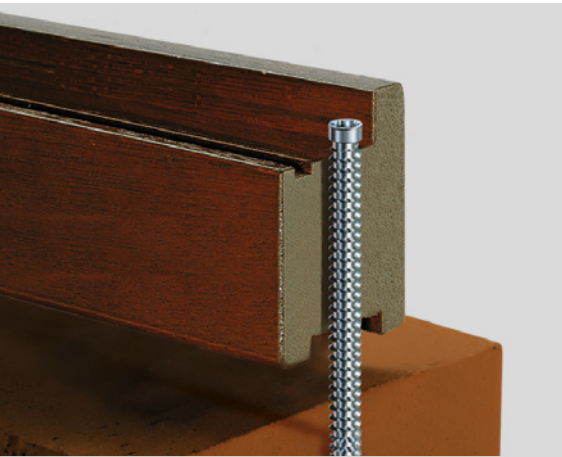


SPAX accessories:

Plastic cover caps for SPAX-RA, flat countersunk head, 500 unit pack



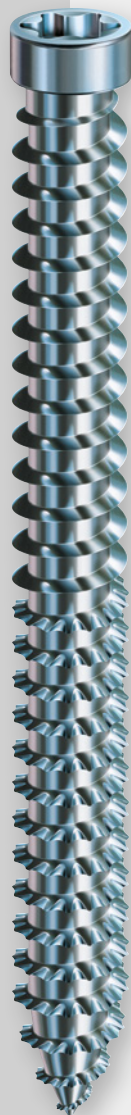
Colour	White	Black
SPAX number	5000008000001	50000080000101
EAN code	4003530043246	4003530043253



ROSENHEIM
Prüfbericht Nr. 50919675

SPAX-RA – FRAME ANCHOR, CYLINDRICAL HEAD

Cylindrical head



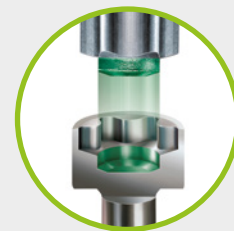
Typical SPAX
serrations

Plug-free screwing for:

- Wooden window and door frames in masonry

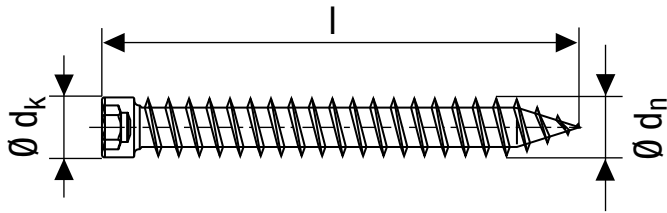
Screw characteristics:

- Cylindrical head
- T-STAR *plus*
- Hardened
- Anti-friction coating



WITH T-STAR *plus* SYSTEM

T-STAR *plus* BIT in combination
with T-STAR *plus* drive for
better force transmission and guiding



SPAX-RA – frame anchor, cylindrical head

T-STAR *plus*
Hardened, anti-friction coating

Dimensions [mm]			Designation	PU SPAX Box size [Piece]	SPAX nummer	EAN code
Thread diameter d_k	Total length l	Blade size T				
7,5 $\varnothing d_k = 8,0 \text{ mm}$	60	30	SPAX-RA 60	100	1031010750605	4003530181764
	80	30	SPAX-RA 80	100	1031010750805	4003530181771
	100	30	SPAX-RA 100	100	1031010751005	4003530181788
	120	30	SPAX-RA 120	100	1031010751205	4003530181801
	130	30	SPAX-RA 130	100	1031010751305	4003530181818
	150	30	SPAX-RA 150	100	1031010751505	4003530181825
	180	30	SPAX-RA 180	100	1031010751805	4003530181832
	210	30	SPAX-RA 210	100	1031010752105	4003530181849

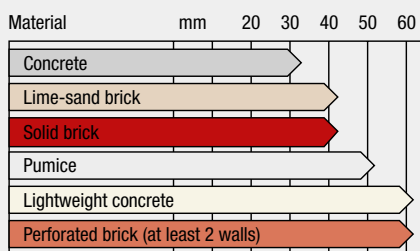
Important note on installation:

Pre-drill with a diameter of 6 mm

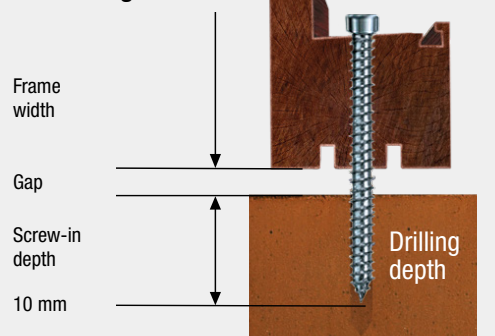
Required screw length = frame width + distance + screw-in depth

Drilling depth = screw-in depth + 10 mm

Screw-in depth



Screw length





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ALTENLOH, BRINCK & CO - GRUPPE SEIT 1823

Kölner Straße 71–77 · 58256 Ennepetal · Germany
Tel.: +49-23 33-799-1967 · Fax: +49-23 33-799-199
info@spax.com · www.spax.com

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